



Timber Inspired, Quality Driven

L1 Machine Bed Lubricant

Data Sheet

Xylo L1 Machine Bed Lubricant is a blend of synthetic and natural lubricity additives, coupling agents and fast drying solvents formulated to provide the performance, cleanliness and speeds in medium and light duty press and forming operations. Xylo L1 Machine Bed Lubricant is specially formulated for operations where speed of process is paramount giving a light lubricant and negligible residue removing the necessity for cleaning prior to painting, welding, fabrication and other down stream processes.

Available in the following sizes:

AHZ2024 - 250ml

AHZ2023 - 1Ltr

AHZ256 - 5Ltr

Features & Benefits

- Slight Odour
- Medium Drying
- Chlorine sulphur and phosphorous free.
- Clean working environment
- Used at high speeds
- Barely discernible film

Directions for Use

By using roller, swab, spray or flooding either during blanking or at the head of line immediately before pressing operations. Widely used in the manufacture of automotive body panels, white goods, I.T. equipment closures and drum tops.

Technical Data

Appearance:	Colourless liquid
Odour:	Solvent
Boiling Point & Boiling Range:	150-200°C
Flash Point:	45°C typical
Flammability:	0.7
Vapour Pressure:	<5 hPa
Relative Density:	0.810 typical
Solubility Insoluble in water:	Insoluble
Auto Ignition Temperature:	>230°C



IMPORTANT NOTE:

This technical data sheet is for general guidance purposes only and may contain information that is inappropriate for certain conditions of use. Accordingly, all recommendations and suggestions are made without guarantee.

Xylo is a Toolfix Joinery & Construction Supplies Ltd brand.

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